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welding type and processes Mech 117 D A E BOOKS in urdu hindi by M RIAZ

Welding Presentation. 10. Arc Welding. The flux covering the electrode melts during welding. This forms the gas and slag to shield the arc and molten weld pool. The slag must be chipped off the weld bead after welding. The flux also provides a method of adding scavengers, deoxidizers, and alloying elements to the weld metal.

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Welding produces a solid connection between two pieces, called a weld joint. A weld joint is the junction of the edges or surfaces of parts that have been joined by welding. This section covers two classifications related to weld joints: (1) types of joints and (2) the types of

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FUNDAMENTALS OF WELDING

The analysis of 3 phase fully controlled bridge converter in the reciter mode gives the output voltage waveform, the input phase current waveform, distortion factor, displacement factor and power factor over various intervals.

Welding Presentation. - SlideShare

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welding may be performed in many different environments, including in open air, under water, and in outer space. Welding is a hazardous undertaking and precautions are required to avoid burns, electric shock, vision damage, inhalation of poisonous gases and fumes, and exposure to intense ultraviolet radiation. 19th Century

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NIMI

Oxy Acetylene Gas Welding Generally acetylene is used as fuel gas. It is called Oxy acetylene welding. Combustion of oxygen and acetylene (C2H2) in a welding torch produces a temp. in a two stage reaction. In the first stage C,H, + O2 2CO +H, + Heat This reaction occurs near the tip of the torch.

Welding, Types of Welding and Types of weld joints

(mig) noun. metal inert gas welding: a method of welding in which the filler metal wire supplies the electric current to maintain the arc, which is shielded from the access of air by an inert gas, usually argon.